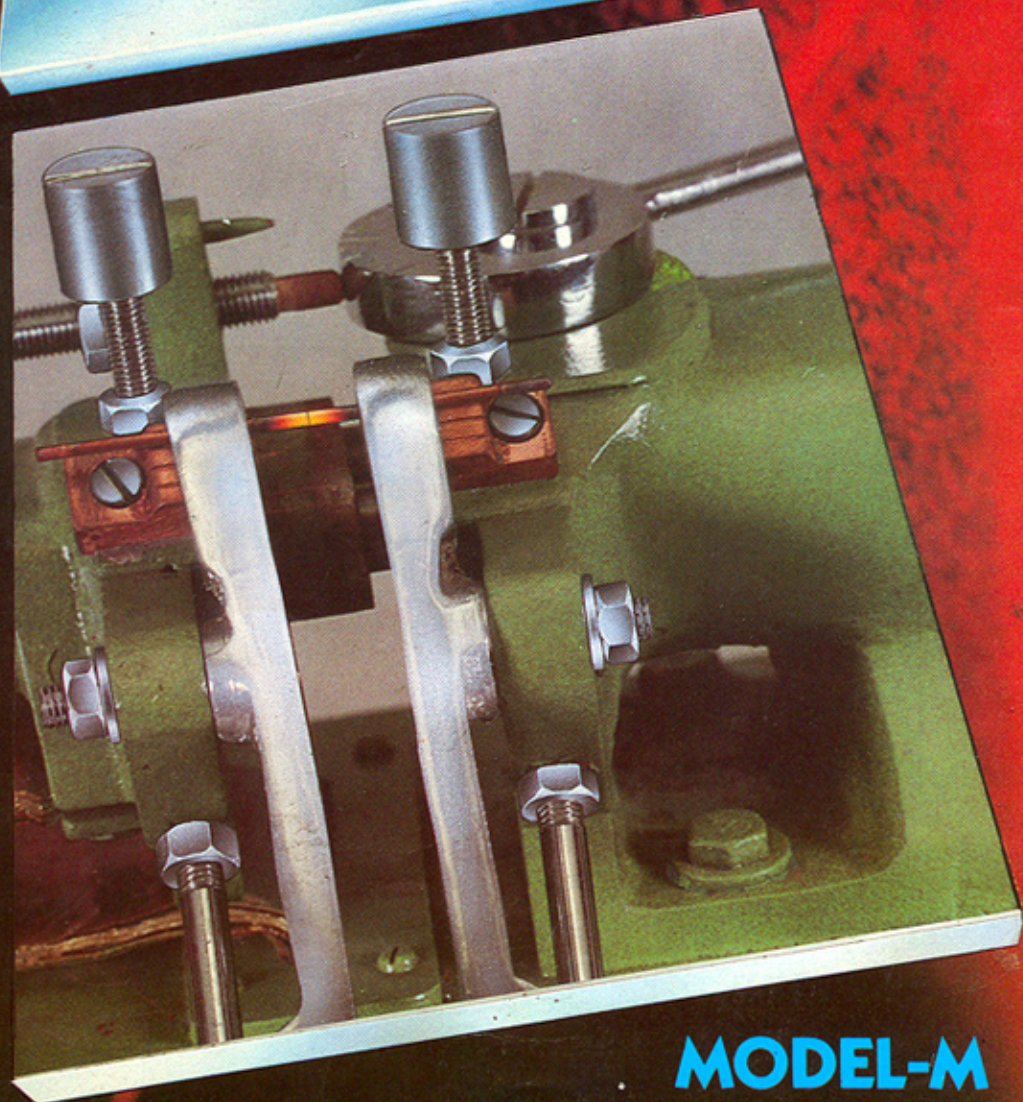
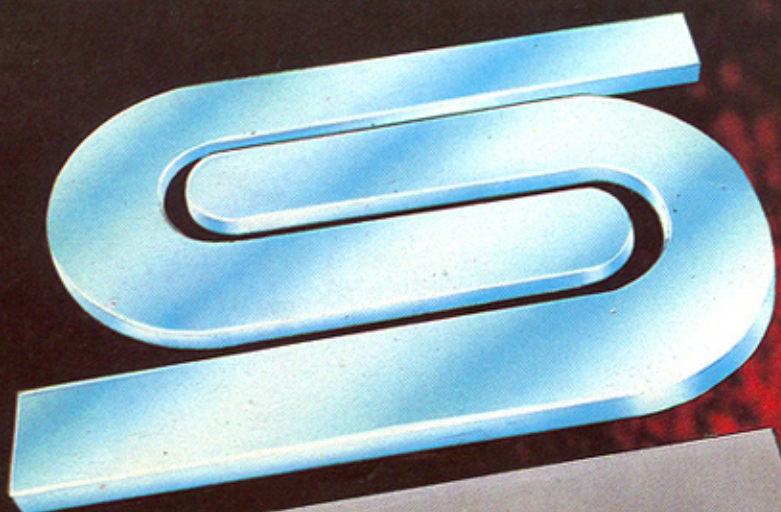


**The Quality
PROCESS**

Sterco

**MICRO
WIRE BUTT
WELDER**



MODEL-M



Sterco

MODEL-M MICRO WIRE BUTT WELDER COPPER WOUND

BUTT WELDER : is specially designed for Butt welding of ferrous and non ferrous wires from 0.3mm to 2.5 mm to withstand subsequent drawing. This machine is a table model and easy in operation.

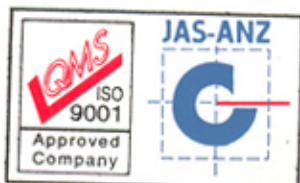
WELDING PROCESS : This Micro Butt Welder is automatic upset Butt welding machine. The welding current and the initial upset gap are to set according to the size of wire, the upsetting pressure being preset. The ends of wires to be clamped by special quick acting clamps to correct alignment of the wire ends. By pressing a push button, the Welding cycle is initiated and completed automatically by built in controls. The job is now declamped and annealed if necessary, in the provided annealing device.



TECHNICAL

MODEL	M-1	M-1A	M-2
K.V.A. rating	1 KVA	1 KVA	2 KVA
Input supply	230 volts single phase A.C. supply 50 HZ		
Current Regulator	15 steps	15 steps	15 steps
Welding Capacity Copper, Brass & Aluminium			
Minimum	0.7 MM	0.4 MM	0.8 MM
Maximum	1.5 MM	1.2 MM	2.5 MM
Dimensions			
Approximately in MM	240 x 280 x 450 MM		

We reserve the right to change design and modify specifications at the discretion of our technical department



Manufactured by :

TEJINDRA ELECTRIC WORKS (REGD.)

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Grams.: TEWELDING